REQUEST FOR PROPOSAL



BURLINGTON ELECTRIC DEPARTMEN1

585 Pine street Burlington, VT 05401-4891 Phone: 802-865-7456

| RFP # | | | |
|-------------------------------------|--|--|--|
| 085-24 | | | |
| DATE: 4/17/2024 | | | |
| REQUEST FOR QUOTATION | | | |
| THIS IS AN INQUIRY, NOT AN ORDER | | | |
| PLEASE QUOTE PROMPTLY | | | |
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ALL RFP'S RESPONSES ARE TO BE

UPLOADED TO OUR SECURE

WEB SITE USING YOUR UNIQUE LOGI

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| | DELIVERY REQUIRED BY: | | QU | JOTATION | DUEBY | REQUISITION NO: | DE | PT: | _ |
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| | ASAP <u>NLT 05/22/24 11:00am EST</u> | | | ENGIN | EERING | J | | | |
| QTY | DESCRIPTION | | | | | | | | |
| 2 | Transformer Size (kVA): | Primary Voltag | | ndany Voltago | - | Description | Spec Impedance | BED Specification | Associated BED Standards |
| | 750 | 13800 Grd Y/79 | | 208/120V | 750KVA Three Ph | ase, Liquid Filled, Compartmental-Typ oop Feed Padmounted Transformer | | S0110 | 162201, 162202 |
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| | Constant | (\$/Wat | <u> </u> | Factor (| | | | | ie type please specify why! |
| | 1.301 | \$1.42 | | \$17 | | | | | |
| | (when order is placed approval drawings will be required but should not effect the delivery time)(XFRPAD00450) This must be on the data plate) | | | | | | | FRPAD00450) This | |
| | must be on the data plate) | | | | | | | | |
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| IMP | EDANCE: | Bid wil | l be eva | aluated on | average value | <u>es</u> . | | | |
| Plea | ase confirm freight i | <u>is included i</u> | <u>n unit c</u> | ost. It is <mark>Y</mark> | /N <u>(circle one</u> | <u>quoted)</u> | | | |
| CER | | | BE om | T TA balic | | SHIPMENT TO engineering@b | urlingtonelectri | com PAVM | |
| | ALL BE HELD UNTIL | | | | | | uningtonelecting | | |
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| BEI | BED RESERVES THE RIGHT TO ACCEPT OR REJECT ANY OR ALL PROPOSALS RECEIVED IN RESPONSE TO THIS RFP OR TO TAKE OTHER | | | | | | | | |
| | | | | | - | RESERVES THE RIGHT TO I | | | |
| SEF | RVE THE BEST INTE | EREST OF BI | ED. | | | | | | |
| EXC | CEPTIONS TO THIS | RFP SHALL | BE SU | BMITTED I | N WRITING & | ACCEPTED BY B.E.D. ON TI | IE AWARDED | P.O. TO BE B | INDING. ALL SUBMITTED |
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| RFC | ALL PROPOSALS MUST BE SUBMITTED VIA THE SECURE WEB SITE. BED WILL NO LONGER ACCEPT FAXED BIDS, EMAIL OR MAILED. ALL RFQ'S MUST INCLUDE OUTLINE DRAWING SHOWING DIMENSIONS OF TRANSFORMER. IF ANY INFORMATION IS MISSING THE RFP WILL BE | | | | | | | | |
| DEE | EMED INVALID AND | WILL NOT E | BE EVA | LUATED | | | | | |
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| | 3. TERMS DISCOUNT OF% IF PAID NETDAYS | | | | | | | | |
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| | | | | | | | | CHARBONNE | |
| | TITLE:COMPANY: B.E.D. RESERVES THE RIGHT TO ACCEPT OR DECLINE ANY AND ALL BIDS email: pcharbonneau@burlingtonelectric.com | | | | | | | lingtonelectric.com | |
| AL | ALL BIDS BECOME THE PROPERTY OF BURLINGTON ELECTRIC DEPARTMENT | | | | | | | | |
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REQUEST FOR PROPOSAL

The following is a minimum check list that must be included in the submittal of the above RFP. If any of the information is missing it will make your RFP invalid and we will not be able to consider it for evaluation!!! DID YOU INCLUDE THE FOLLOWING AT A MINIMUM ? **Unit Cost Delivery time** No Load (avg) & (max) Load (avg) & (max)(avg) & (max) Total Impedance (must be average values) Is delivery included in the cost of the item? If not what is the cost for delivery Drawings with dimension. Did you quote both Amorphous core and Steel? If not why? Include manufacturer information about corrosion protection (item 14e on material spec) and coating (item 5j on material spec). All RFP's must be uploaded to our secure site using your unique login. We will only accept Word, Excel or PDF submissions. Once you have Uploaded your file you will get an email indicating that it was successful. All times are based on EST.

Paul Charbonneau

PURCHASING -- JEFF TURNER II

TO INQUIRE ON ABOVE QUOTE PLEASE CALL PURCHASING DEPARTMENT DIRECT AT:

PAUL CHARBONNEAU 865-7456 email: pcharbonneau@burlingtonelectric.com

BURLINGTON ELECTRIC DEPARTMENT (BED) MATERIAL SPECIFICATION

Three Phase, Liquid Filled, Compartmental-Type, Dead Front, Loop Padmounted Transformer (750 through 1,500 kVA)

1) Scope:

- a) This specification covers the electrical characteristics and mechanical features of three phase, 60 Hz, mineral oil immersed, self-cooled, 65°C rise, padmounted, distribution transformers.
- b) All transformers shall be in accordance with the latest revision of each referenced industry standard (listed below), except as modified by this specification.

ANSI/IEEE C57.12.00ANSI/IEEE C57.12.28ANSI/IEEE C57.12.34ANSI/IEEE C57.12.90ANSI/IEEE C57.91ANSI/IEEE 386Western Underground Committee Guide 2.13ANSI/IEEE 386

2) Ratings:

- a) The kVA rating shall be as specified on the purchase order.
- b) The nominal high voltage rating and the basic impulse insulation level (BIL) shall be the following:
 13800 Grd Y/7970 95 kV BIL
- c) The nominal low voltage rating and the basic impulse insulation level shall be one of the following:

| 208 Grd Y/ 120 | 30 kV BIL |
|----------------|-----------|
| 480 Grd Y/ 277 | 30 kV BIL |

3) Impedance Voltage:

750 - 1,500 kVA 5.75%

4) Testing:

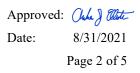
- a) All transformer testing shall comply with ANSI/IEEE C57.12.00 and ANSI/IEEE C57.12.90.
- b) All transformers shall be tested for no load losses (85°C), total losses (85°C), percent impedance (85°C) and exciting current (100% rated voltage). No load losses shall also be tested at 105% rated voltage.
- c) All transformers shall be subjected to a full wave voltage impulse.
- d) The manufacturer shall supply verification that the design has passed Short Circuit criteria per ANSI/IEEE C57.12.00 and ANSI/IEEE C57.12.90.
- e) Complete certified test reports, by serial number, shall be delivered to BED with the transformers. These reports must either be signed by an authorized individual at the factory, or be accompanied by a cover letter referring to purchase order number and signed by an agent authorized to conduct

Material Specification # S0110 Burlington Electric Department Three Phase, Liquid Filled, Compartmental-Type, Dead Front, Loop, Padmounted Transformer (750 through 1,500 kVA) Approved: *July Ellite* Date: 8/31/2021 Page 1 of 5 transformer sales business for the manufacturer.

5) Construction:

- a) The manufacturer shall certify that the transformer and the oil are PCB free. This shall be indicated on the transformer nameplate.
- b) The nameplate shall be made of a corrosion resistant material and permanently marked meeting ANSI/IEEE C57.12.00. The nameplate shall be located in the low voltage compartment.
- c) All wye-wye transformers shall have a five-legged core.
- d) Wye primary-wye secondary connected units shall have the primary neutral connected (bolted) internally to the secondary neutral, which shall in turn be connected to an insulated low voltage terminal externally grounded by a ground strap to the tank front plate.
- e) All neutral connections shall be through fully insulated bushing(s) grounded to the transformer tank by removable ground strap(s).
- f) The internal secondary leads shall be permanently identified corresponding to the lead markings on the nameplate.
- g) All insulating components, oil, paper, and wire enamel shall be made of thermally upgraded material which are all compatible at today's industry standard 65 degree C temperature rise.
- h) All insulating paper used as layer insulation in transformer coils shall be bonded type, coated on both sides with a thermosetting adhesive and properly cured prior to impregnating with oil or the coils shall be wound with primary conductor containing a thermosetting adhesive that when properly cured will form an effective bond, both turn to turn and layer to layer.
- i) The transformer shall have an electrostatically applied (or equivalent process) protective coating. The coating shall be resistant to transformer oils and shall withstand a minimum 160 inch-pound impact per ASTM D2794. The coating shall meet or exceed all requirements of ANSI/IEEE C57.12.28. The color shall be olive green, Munsell No.7.0GY3.29/1.5.
- j) A hand hole (or hand holes) 6.0" x 18.0" minimum, with a bolted cover, shall be provided in the top of the tank to give access to the primary and secondary bushing well leads.
- k) Lifting lugs for a balanced lift and provisions for jacking shall be included.
- 1) Construction of the unit shall be such that it can be lifted, skidded or slid into place on the pad without disturbing the high or low voltage cables.
- m) The overall dimensions of the unit shall be such that it will fit on a BED Standard 1622 concrete transformer pad (see attached drawing).
- 6) Electrical Compartments General:
 - a) Full height, air filled high voltage and low voltage compartments with hinged doors shall be located side by side and separated by a rigid steel barrier.

Three Phase, Liquid Filled, Compartmental-Type, Dead Front, Loop, Padmounted Transformer (750 through 1,500 kVA)



- b) The electrical compartment shall have a depth of 24" in place of ANSI/IEEE C57.12.34 Figure 12, dimension C of 18".
- c) The high voltage compartment shall be on the left when facing the transformer.
- d) The high voltage compartment shall be accessible only after the door to the low voltage compartment has been opened. The high voltage compartment door shall be secured by a stainless steel penta-head bolt fastening device.
- e) The low voltage compartment door shall be equipped with three point latching and include provisions for locking with a single padlock. Compartment security shall include a recessed, stainless steel penta-head bolt, which is accessible only with the padlock removed.
- f) The doors shall open to provide a clear working space. The doors, the compartment hood, and the sill shall be removable with minimal effort using standard line tools.
- 7) High Voltage Compartment:
 - a) The high voltage terminations and equipment shall be dead-front and shall conform to all applicable ANSI/IEEE and IEEE standards.
 - b) The high voltage compartment of loop feed designs shall comply with Figure 16 of ANSI/IEEE C57.12.34, rated for 8.3 kV/14.4 kV.
 - c) Primary bushings shall be a two-piece design with universal bushing wells and load break bushing well inserts, rated for 8.3 kV/14.4 kV.
 - d) Bushing wells shall be externally clamped and field replaceable.
 - e) Bushing well studs shall be field replaceable.
 - f) Provisions for an insulated bushing (parking stand) shall be included for each bushing.
 - g) Six (6) 200 amp universal bushing wells (for loop feed) shall be provided.
 - h) All bushing well inserts shall be supplied by BED.
- 8) Low Voltage Compartment:
 - a) The low voltage terminal arrangement shall comply with Figure 8(A) or 8(B) of ANSI/IEEE C57.12.34.
 - b) The low voltage bushings shall be molded epoxy (or approved equivalent).
 - c) The secondary terminals shall be externally removable NEMA standard ten (10) hole spades in accordance with the dimensions of Figure 19, of ANSI/IEEE C57.12.34. Spades shall be provided with additional support (bracing) against the weight of conductors. The bracing shall not interfere with the use of any of the holes in the spade.
- 9) Over-current Protection:
 - a) Loadbreak, BAY-O-NET type, oil immersed fuses shall be provided in series with oil immersed, back-up current limiting fuses. The BAY-O-NET fuse elements shall be externally replaceable with

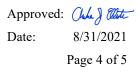
Material Specification # S0110 Burlington Electric Department Three Phase, Liquid Filled, Compartmental-Type, Dead Front, Loop, Padmounted Transformer (750 through 1,500 kVA) Approved: *July Ellite* Date: 8/31/2021 Page 3 of 5 a distribution hot stick.

- b) The BAY-O-NET fuses shall be current sensing, RTE type 353C, or equal.
- c) The BAY-O-NET fuse size shall be per Table 5 of Cooper Power Systems publication 240-98.
- d) The BAY-O-NET fuses and fuse holders must be interchangeable with RTE brand components.
- e) The BAY-O-NET fuse assembly shall be equipped with a flapper valve to minimize oil spillage when the fuse is removed.
- f) The back-up current limiting fuses shall be RTE type ELSP, or equal.
- g) The back-up current limiting fuses shall be coordinated with the BAY-O-NET fuses, per Table 5 of Cooper Power Systems publication 240-98 and sized to melt only on internal transformer faults.
- h) The current limiting fuses shall be connected on the source side of the BAY-O-NET fuses.
- i) Oil drip shields shall be provided for each fuse holder.
- 10) Taps:
 - a) Full capacity taps shall be provided in accordance with Section 4.3 of ANSI/IEEE C57.12.34. Center tap shall be our primary system voltage as specified in RFP. Taps shall be connected to the primary winding.
 - b) The tap changer shall be for de-energized operation only. The tap changer shall be manually operable by means of a rotary dial (or switch) and shall have provisions for padlocking.
 - c) Each tap changer position shall be labeled. The tap setting must be clearly visible upon opening the cabinet door.
 - d) Transformer to be shipped in center tap position.
- 11) Primary loadbreak switches:
 - a) If specified by BED, the transformer will be equipped with a primary loop feed switch and a primary radial switch.
 - b) Each switch shall be three phase, two position (on/off), rated for 200 amps (continuous and loadbreak) and 15 kV phase to phase. The on and off positions shall be clearly labeled.
 - c) The BAY-O-NET fuse holders shall be in series with the primary radial switch. When open, the primary radial switch will de-energize the fuses and the transformer windings.

12) The transformer shall be equipped with the following accessories:

- a) One inch diameter (minimum) oil fill plug and oil level plug.
- b) One inch diameter (minimum) drain valve and sampler in the high voltage compartment.
- c) Oil level gauge and dial type thermometer.

Three Phase, Liquid Filled, Compartmental-Type, Dead Front, Loop, Padmounted Transformer (750 through 1,500 kVA)



- d) An automatic pressure relief device designed to re-seal after operating.
- e) A means of manually venting tank pressure.
- f) ANSI/IEEE tank grounding provisions in each compartment.

13) Information to be provided with quotation:

- a) Outline drawing of a typical unit, including a one-line diagram of the transformer.
- b) Average percent positive impedance, X/R and percent exciting current.
- c) Average and guaranteed maximum Total Load Losses.
- d) Average and guaranteed maximum No Load Losses.
- e) A description of the method used to minimize tank corrosion (design details or type of treatment).
- f) Warranty information and location of the nearest service shop, owned and operated by the manufacturer, which is capable of repairing all components of the transformer.
- 14) Information to be provided with Shipment of Transformer:
 - a) Manufacturer shall provide BED with the final X/R and percent positive impedance.
- 15) Exceptions:

Any exceptions to this specification shall be clearly documented when quoting. Exceptions must be specifically granted in writing by BED. Failure of BED to acknowledge exceptions when placing an order requires the manufacturer to comply with this specification if the order is accepted. Manufacturer shall not provide exception to the transformer impedance specified in part 3 of this specification.

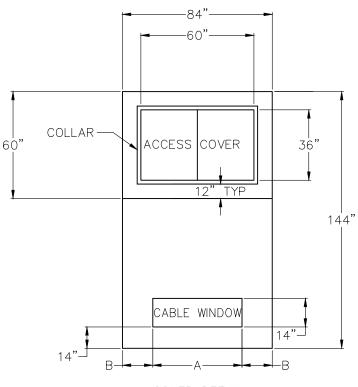
16) Approval of final drawings:

Manufacturer shall provide BED with final transformer drawings after P.O. is placed. Approval of final drawings by BED shall be required.

17) BED's loss evaluation formula applies to all bids.

- 18) Penalties:
 - a) Failure to meet quoted losses may result in a financial penalty being assessed the manufacturer. The penalty will be determined via BED's loss evaluation formula.

Three Phase, Liquid Filled, Compartmental-Type, Dead Front, Loop, Padmounted Transformer (750 through 1,500 kVA) Approved: *Jula J Ellite* Date: 8/31/2021 Page 5 of 5



COVER DETAIL

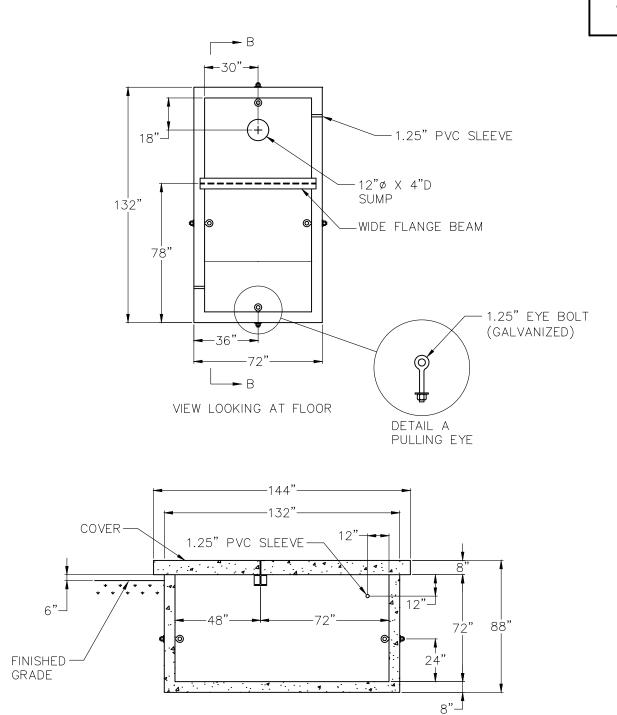
WINDOW DIMENSION TABLE

| | kVA | | |
|---|-----------|-------------|--|
| | 75 500 | 750 2500 | |
| Α | 48" | 55" | |
| В | 18" | 14.5" | |

NOTES

- PAD AND WELL TO BE CONSTRUCTED TO MEET REQUIREMENTS OF LOADING SPECIFICATION H-20 AND SUPPORT A TRANSFORMER WEIGHT OF 16,000 LBS.
 SECONDARY CONDUIT QUANTITY AND SIZE TO BE DETERMINED BY CUSTOMER BASED ON BED
- 2. SECONDARY CONDUIT QUANTITY AND SIZE TO BE DETERMINED BY CUSTOMER BASED ON BED STANDARD 1603.
- 3. PRIMARY CONDUIT QUANTITY AND SIZE TO BE DETERMINED BY BED.
- 4. CONCRETE PAD SHALL HAVE A 3/4" CHAMFER ON ALL SIDES.
- 5. ACCESS COVER (36" X 60"), MEETING ANSI/SCTE 77-2007 TIER 22, TO BE PROVIDED BY BED.
- 6. STONE BASE FOR VAULT TO BE 12" OF 3/4" CRUSHED STONE.
- 7. FINAL VAULT DRAWINGS MUST BE APPROVED BY BED ENGINEERING.

| BURLINGTON ELECTRIC DEPT. | | | | | |
|-------------------------------------|------------------|--|--|--|--|
| DISTRIBUTION STANDARDS | | | | | |
| THREE Ø TRANSFORMER CONCRETE PAD | | | | | |
| DATE: 10/16/14 | DWG. NO.: 162201 | | | | |
| DWN BY: RG | APP. BY: | | | | |
| SCALE: NONE | SHEET 1 OF 2 | | | | |



VIEW B-B

NOTES

1.PULLING EYE LOCATIONS SHOWN ARE TYPICAL LOCATIONS, FINAL LOCATION/AMOUNT TO BE DETERMINED BY BED ENGINEERING. MASTIC IS TO BE PLACED BETWEEN WASHER AND VAULT WALL TO PREVENT WATER SEEPAGE.

| BURLINGTON ELECTRIC DEPT. |
|---------------------------|
| DISTRIBUTION STANDARDS |
| |

THREE Ø TRANSFORMER PAD

| DATE: 01/19/18 | DWG. NO.: 162202 |
|-----------------------|------------------|
| DWN BY: RG | APP. BY: |
| SCALE: NONE | SHEET 2 OF 2 |

1622