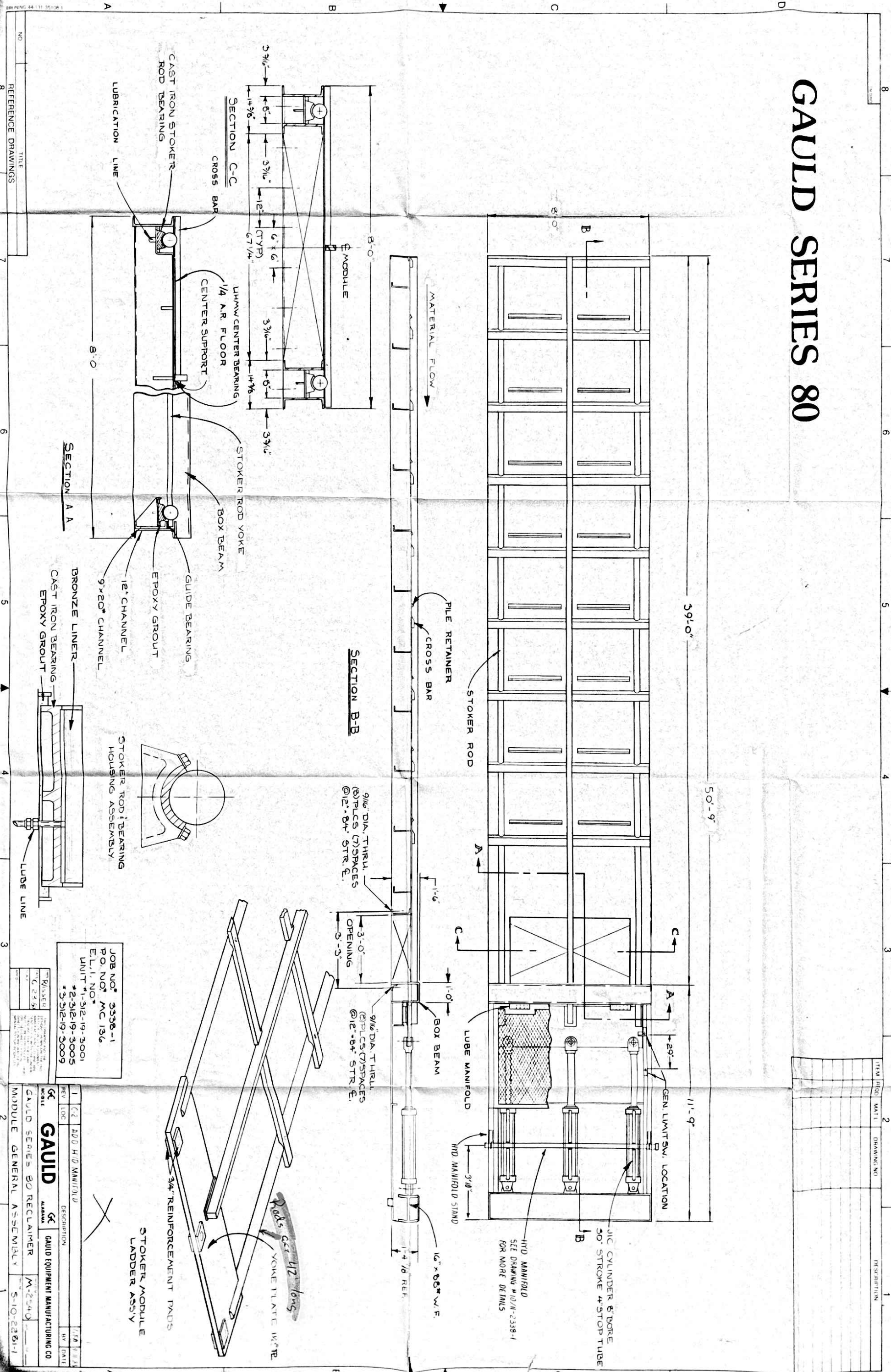


GAULD SERIES 80

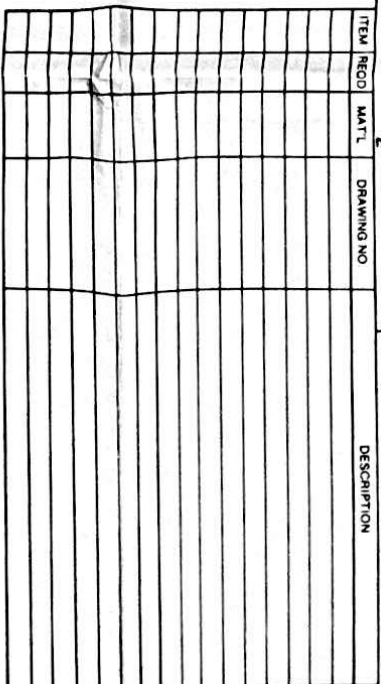


NO.	TITLE
8	REFERENCE DRAWINGS
7	
6	
5	
4	
3	
2	
1	

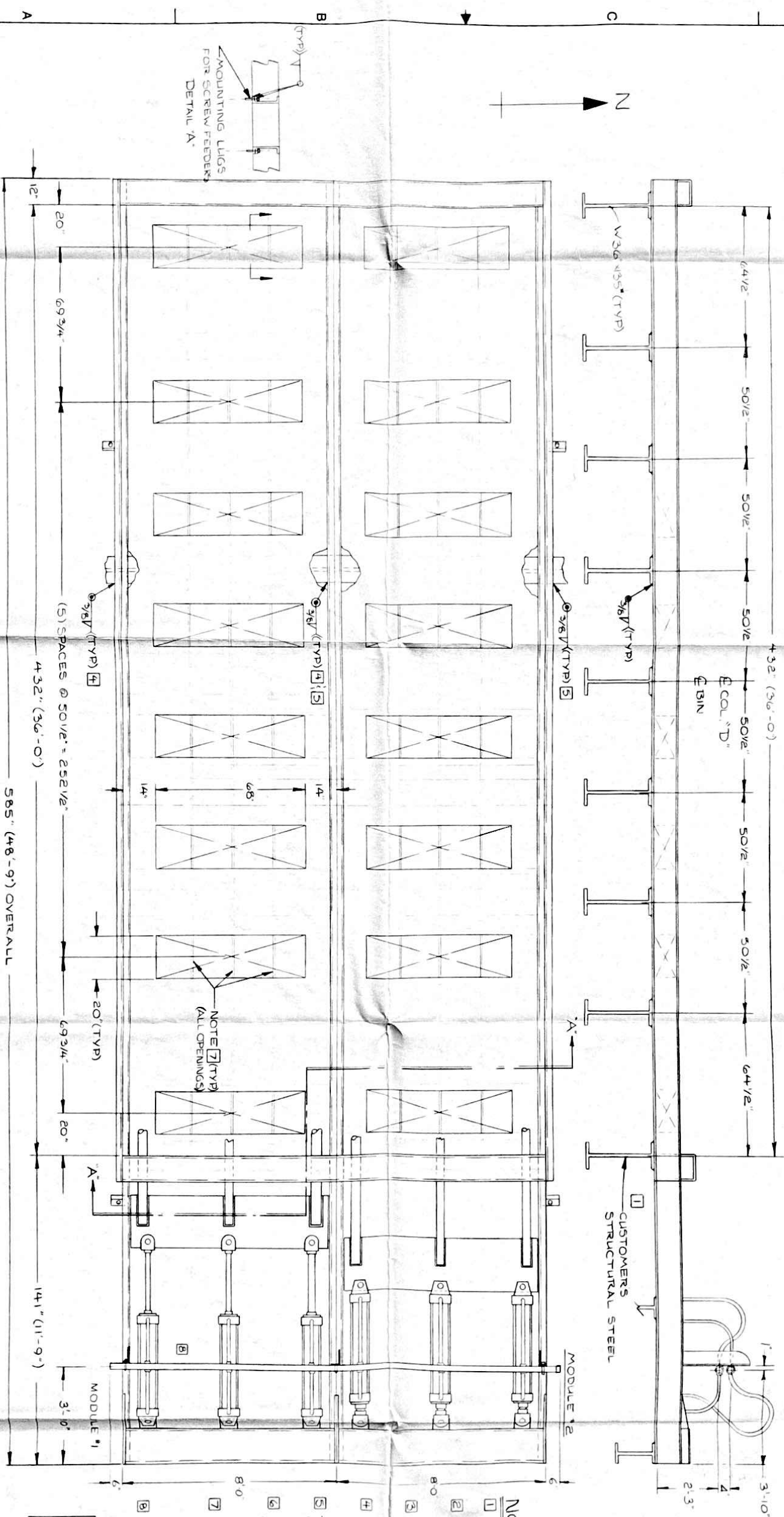
ITEM	FIG.	DATE	DRAWING NO.	DESCRIPTION
1				
2				
3				
4				
5				
6				
7				
8				

GAULD	GAULD EQUIPMENT MANUFACTURING CO
GAULD SERIES 80 RECLAIMER	W-2540
MODULE GENERAL ASSEMBLY	S-10-2251-1

JOB NO.	3336-1
P.O. NO.	MC 136
EL. I. NO.	
UNIT #	312-19-3001
	2-312-19-3005
	3-312-19-3009



SECTION A-A



NOTES:

- 1 ALL STRUCTURAL SUPPORT STEEL TO BE SUPPLIED BY THE CUSTOMER
- 2 ALL SUPPORT STEEL TO BE LEVEL TO WITHIN $\pm 1/32$ " AT ANY GIVEN LOCATION
- 3 ALL STOKER MODULES TO BE LEVEL TO WITHIN $\pm 1/32$ " (SHOW IF NOT ESPECIALLY NOTED)
- 4 AFTER LEVELING MODULE "1" WELD ALL AROUND (AS SHOWN) REMOVE INSIDE LIFTING LUGS (MODULE "1")
- 5 PLACE MODULE "2" ON STRUCT STEEL REMOVE INSIDE LUGS AND POSITION (LEVEL WELD AS SHOWN)
- 6 USE THE BOTTOM FLANGE OF EACH BIN PANEL AS A TEMPLATE TO BURN MOUNTING HOLES THRU OUTSIDE CHANNEL OF MODULES
- 7 WHEN LEVELING WELDING OF THE MODULES IS COMPLETE REMOVE OUTSIDE LIFTING LUGS AND REMOVE EXPOSED MODULE STIFFENERS, INSIDE DECK OPENINGS (AS SHOWN)
- 8 HYD. MANIFOLD & STAND FIELD LOCATED & WELDED

JOB NO. 3338-1
PO # MC-137
ELI #
DISCHARGER # 1-312-19-3061
DISCHARGER # 2-312-19-3062

NO.		TITLE		REFERENCE DRAWINGS	
TO: ENGINEER, UNITED STATES NAVY FROM: GAULD EQUIPMENT MANUFACTURING CO. DATE: 12-23-68 BY: [Signature] DESCRIPTION: GAULD EQUIPMENT MANUFACTURING CO. CENTER DISCHARGE MODULE ERECTION DETAILS					